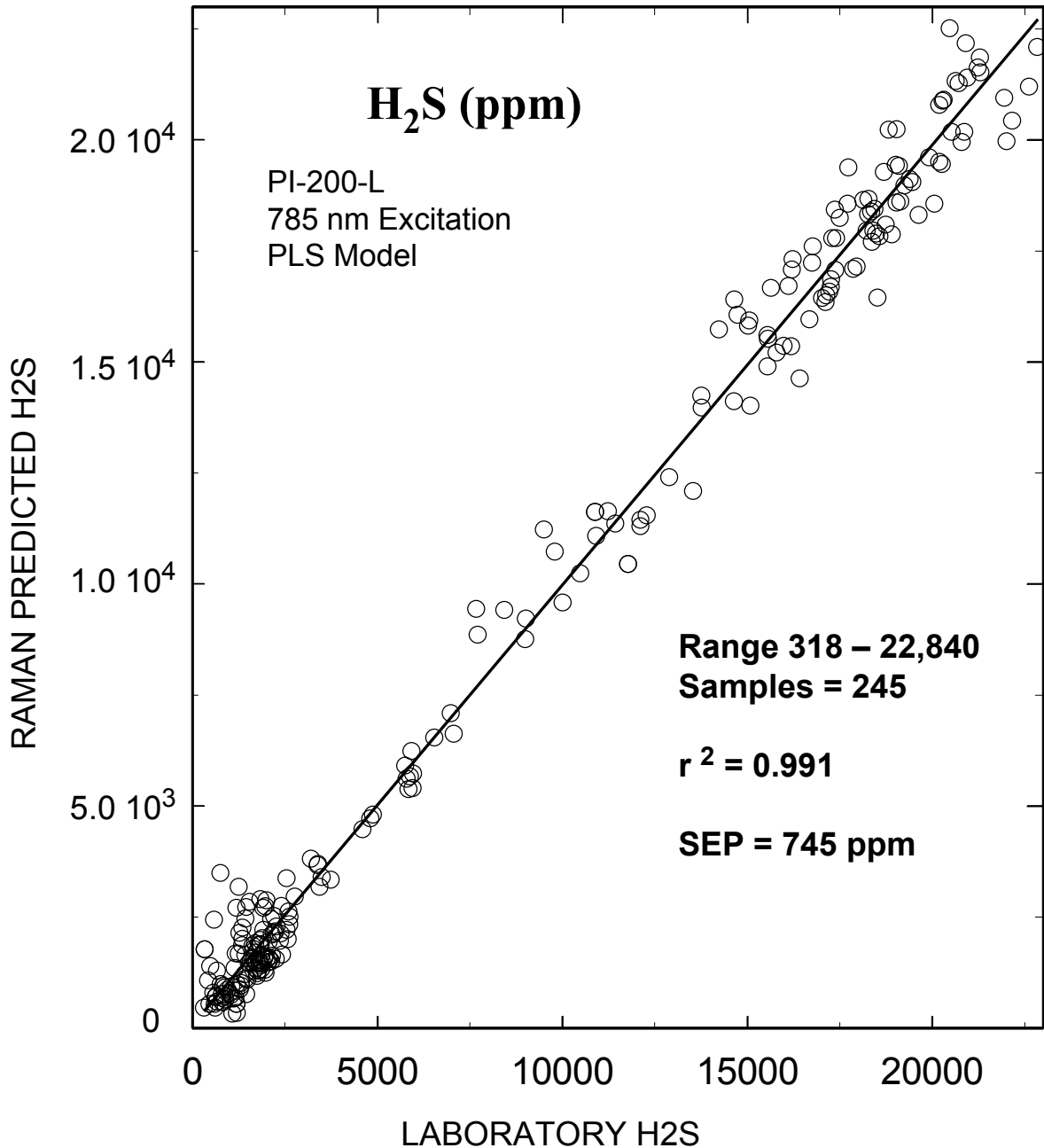


# (H<sub>2</sub>S) RAMAN vs. LABORATORY



Typical on-line partial least squares (PLS) analysis of the H<sub>2</sub>S (ppm) concentrations. The plot shows Raman predicted values vs. the measured laboratory values. The standard error of prediction for the PLS model with outliers removed was 745.