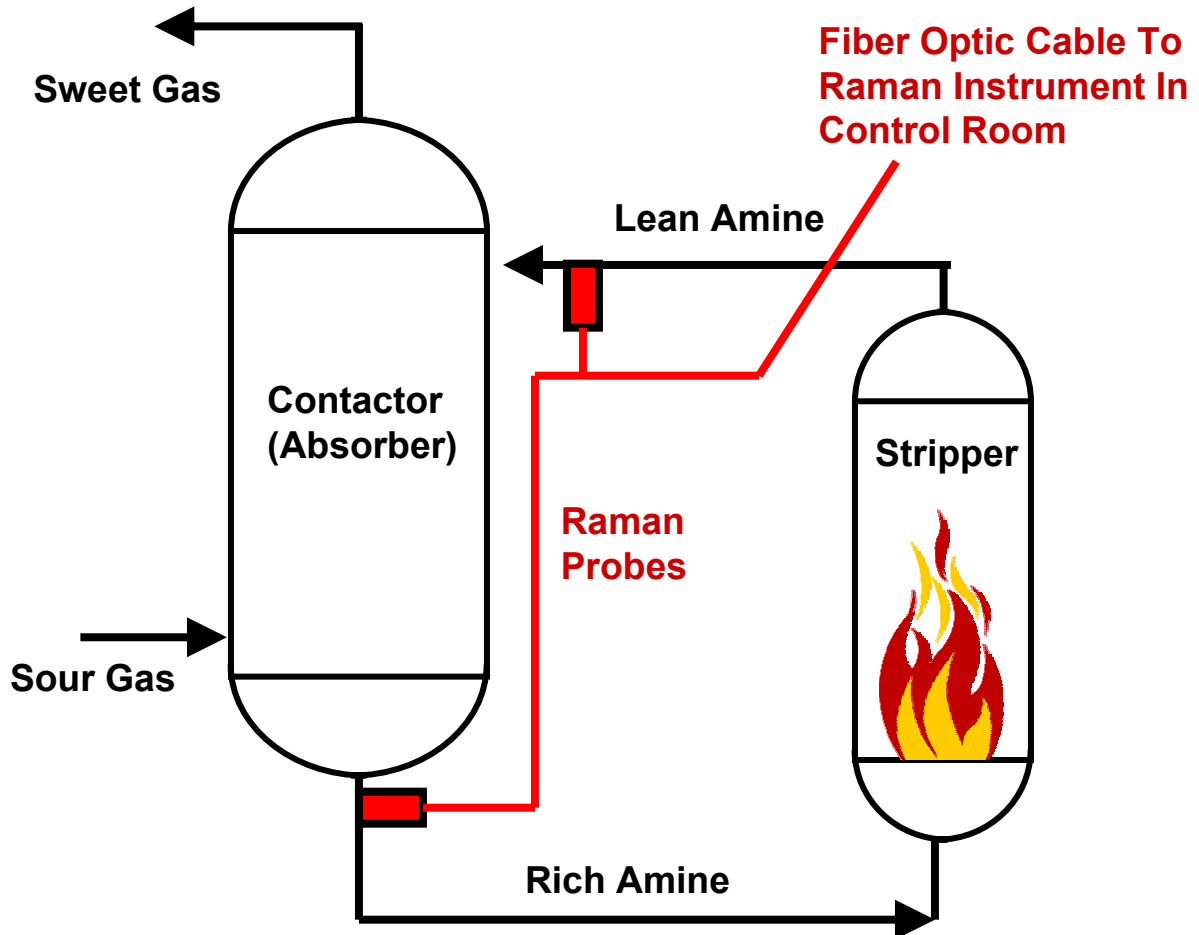


# TYPICAL AMINE PROCESS

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Typical amine process with the locations of the Raman probes used to monitor the rich and lean amines shown in red.